

## Popular Abstract

Li-ion batteries are one of the most popular battery types on the market, due to their prime properties such as high capacity, low self-discharge rate, zero-maintenance, high energy density and long lifetime. However, safety still remains a major drawback, due to overheating and thermal runaway. The shortcomings of safety were reflected in the recent accidents, where fires and explosions were reported in cell phones, electric cars, laptops, e-hovers and even airplanes. The goal of this thesis is to generate knowledge, understanding and methods to ensure safety in Li-ion cells and packs.

For achieving the goal, three models were developed:

1. A *venting model* for analyzing the thermal runaway behavior in a cylindrical Li-ion cell, which includes the venting of gases and solids.
2. A *simplified thermal runaway model* for investigating the propagation of thermal runaway in a battery pack designed by NASA for astronaut spacesuits using an efficiency term for venting.
3. An *electrochemical model* for investigating the discharging process at different ambient temperatures of prismatic large-cell battery packs designed by the project partner company Banke A/S.

The *venting model* showed good agreement with analytical calculation, within a deviation of 3.5%. It was found that the model predicted the amount of energy measured experimentally for different states of charge, within a deviation of 1.75%. The venting model is the only model available in the open literature for analyzing in detail all the stages of thermal runaway in a cylindrical cell.

The results from the *simplified thermal runaway model* showed that by fitting an efficiency factor for modeling the battery cells with an internal short circuit device, the maximum temperature predicted by the model matches the maximum temperature measured experimentally. The simplified model is the only model available in the open literature for modeling the internal short circuit device developed by NASA and its partners.

The third *electrochemical model* was initially validated experimentally, and good agreement with experimental data was found. The results showed that by having phase change materials around the battery cells in a pack, and discharging the cells at extreme ambient temperatures, no significant improvements are achieved. It was found that at low ambient temperature, having air is better than phase change materials...